

**IN THE CLAIMS**

This listing of claims replaces all prior versions, and listings, in this application.

1. - 10. (Cancelled)

11. (Previously Presented) Process for the preparation of a polymer comprising

monomeric units of ethylene,

an  $\alpha$ -olefin and

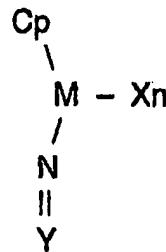
a vinyl norbornene ,

applying as a catalyst system:

a. a group 4 metal containing ~~an~~ catalyst having a single cyclopentadienyl ligand and a mono substituted nitrogen ligand, wherein said catalyst is defined by the formula I:

b. ~~an aluminoxane activating compound,~~

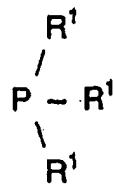
c. ~~0 - 0.20 mol per mol of the catalyst of a further activating compound,~~



Form. I.

wherein Y is selected from the group consisting of:

ai) a phosphorus substituent defined by the formula:



Form. II.

wherein each  $\text{R}^1$  is independently selected from the group consisting of

a hydrogen atom,

a halogen atom,

C<sub>1-20</sub> hydrocarbyl radicals which are unsubstituted by a halogen atom

C<sub>1-20</sub> hydrocarbyl radicals which are further substituted by a halogen atom,

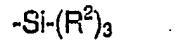
a C<sub>1-8</sub> alkoxy radical,

a C<sub>6-10</sub> aryl radical

a C<sub>6-10</sub> aryloxy radical,

an amido radical, and

a silyl radical of the formula:



Form. III.

wherein each R<sup>2</sup> is independently selected from the group consisting of hydrogen,

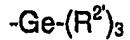
a C<sub>1-8</sub> alkyl radical,

a C<sub>1-8</sub> alkoxy radical,

C<sub>6-10</sub> aryl radicals,

C<sub>6-10</sub> aryloxy radicals, and

a germanyl radical of the formula:



Form. IV.

wherein R<sup>2</sup> is independently selected from the group consisting of hydrogen,

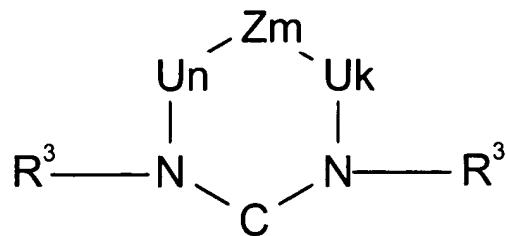
a C<sub>1-8</sub> alkyl radical,

a C<sub>1-8</sub> alkoxy radical,

C<sub>6-10</sub> aryl radicals and,

C<sub>6-10</sub> aryloxy radicals,

aii) a substituent defined by the formula:



Form. V.

wherein each of U is C R<sup>3</sup> R<sup>3</sup>, C=C R<sup>3</sup> R<sup>3</sup>, C=N R<sup>3</sup>, SiR<sup>3</sup>R<sup>3</sup>, C=O, N R<sup>3</sup>, P R<sup>3</sup>, O or S,

Z is - A=A, and each A is C R<sup>3</sup>, N or P,

each R<sup>3</sup> is independently selected from the group consisting of hydrogen,

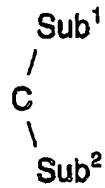
hydrocarbyl radical,

silyl radical according to form. III and

germanyyl radical according to form. IV,

k, m and n have independently the value 0, 1, 2 or 3, provided that k + m + n > 0 and

aiii) a substituent defined by the formula:



Form. VI.

wherein each of Sub<sup>1</sup> and Sub<sup>2</sup> is independently selected from the group consisting of hydrocarbyls having from 1 to 20 carbon atoms, silyl groups, amido groups and phosphido groups;

Cp is a ligand selected from the group consisting of cyclopentadienyl, substituted cyclopentadienyl, indenyl, substituted indenyl, fluorenyl and substituted fluorenyl;

X is an activatable ligand and n is 1 or 2, depending upon the valence of M and the valence of X; and

M is a group 4 metal selected from the group consisting of titanium, hafnium and zirconium, and

b. an aluminoxane activating compound,

to produce said polymer with the following properties:

[VNB] > 0.01 and

$\Delta\delta > 30 - 15 * [VNB]$ , provided that  $\Delta\delta$  is not negative,

[VNB] is the content of vinyl norbornene in the polymer in weight % and  
 $\Delta\delta$  is, expressed in degrees, the difference between the phase angle  $\delta$  at  
an angular frequency of 0.1 rad/s and the phase angle  $\delta$  at an angular  
frequency of 100 rad/s, as measured by dynamic mechanical  
spectroscopy, at a temperature of 125°C.

12. (New) The process of claim 11, wherein said polymer has a  $\Delta\delta > 35 - 15 * [VNB]$ .

13. (New) The process of claim 11, wherein said polymer has a vinyl norbornene content of between 0.1 and 4 weight %.

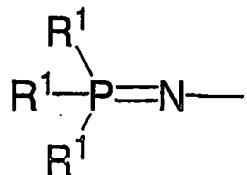
14. (New) The process of claim 11, wherein said polymer comprises at least 0.01 weight % 5-ethylene-2-norbornene.

15. (New) The process of claim 11, wherein said polymer has a  $\Delta\delta > 25 - 12.5 * (Q-2)$ ,

wherein Q =  $M_w/M_n$ ,  $M_w$  is the weight average molecular weight and  $M_n$  is the number average molecular weight.

16. (New) The process of claim 11 wherein the catalyst system further comprises 0.20 mol or less, per mol of the catalyst of a further activating compound.

17. (New) Process according to ~~of~~ claim 11, wherein the catalyst used contains a phosphinimine ligand which is covalently bonded to the metal, defined by the formula:



Form. VII

wherein each R<sup>1</sup> is independently selected from the group consisting of  
a hydrogen atom,  
a halogen atom,  
C<sub>1-20</sub> hydrocarbyl radicals which are unsubstituted by a halogen atom,  
C<sub>1-20</sub> hydrocarbyl radicals which are further substituted by a halogen atom,  
a C<sub>1-8</sub> alkoxy radical,  
a C<sub>6-10</sub> aryl radical,  
a C<sub>6-10</sub> aryloxy radical,  
an amido radical,  
a silyl radical of the formula III and  
a germanyl radical of the formula IV.

18. (New) Process according to claim 17, wherein the catalyst comprises as phosphinimine ligand tri-(tertiary butyl) phosphinimine.

19. (New) Process according to claim 11, wherein the alumoxane used is of the formula: (R<sup>4</sup>)<sub>2</sub>AlO(R<sup>4</sup>)<sub>m</sub>Al(R<sup>4</sup>)<sub>2</sub> wherein each R<sup>4</sup> is independently selected from the group consisting of C<sub>1-20</sub> hydrocarbyl radicals and m is from 0 to 50.